# A

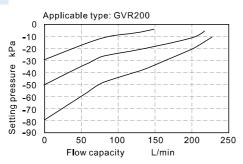
# **GVR Series Vacuum regulator**

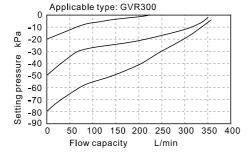
#### Compendium of GVR Series



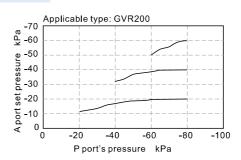
#### Flow chart and Pressure chart

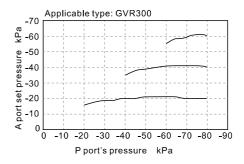
#### Flow chart





#### Pressure chart





#### **Installation and Application**

- 1.Please be used with safety circuit to avoid accidents when power failure, vacuum pump and vacuum regulator fail.
- 2. When checking, please set the pressure to 0 (atmospheric pressure) and completely cut off the pressure of the vacuum pump before pulling down the tube of the regulator.
- 3. The vacuum regulator can not be used to regulate the pressure of the vacuum pump, if the flow capacity of the vacuum generator is less than the flow capacity of the vacuum regulator, it is not suitable as a vacuum source.
- 4. The regulating knob rotates clockwise, the atmospheric pressure changes to the vacuum pressure, turns counterclockwise, the vacuum pressure changes to atmospheric pressure.
- 5. After setting the pressure, press the button on the pressure adjusting button until you hear the click.
- $\textbf{6.} The \ vacuum \ regulator \ is \ used \ for \ negative \ pressure, \ and \ no \ positive \ pressure \ should \ be \ applied.$



# **AITTAC**

### **GVR Series**



## Symbol



### Specification

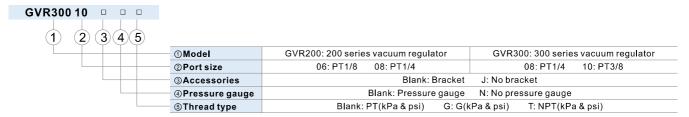
Model	GVR200-06	GVR300-08	GVR300-10						
Fluid	Air								
Port size [Note1]	1/8"	1/4"	1/4"	3/8"					
Pressure range	-100~-1.3kPa								
Max. pressure	-1.0kPa								
Air inhalation consumption	0.6 L/min(ANR) and below								
Temperature range	-20~70°C								
Weight g	204	198	342	336					

[Note1] NPT thread and G thread are available.

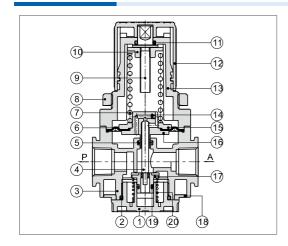
#### **Product feature**

- The pressed-in self-locking mechanism can prevent the abnormal movement of the set pressure caused by external interfere.
- 2. The pressure regulation is stable, the drift is small and the pressure characteristic is good.
- 3. In addition to panel installation, the bracket is optional for installation.

## Ordering code

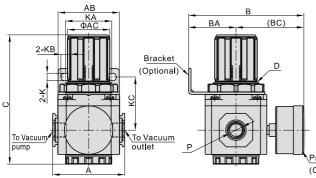


#### Inner structure



No.	Item	Material	No.	Item	Material	
1	Valve cap	POM	11	O-ring	NBR	
2	O-ring	NBR	12	Pressure knob	POM	
3	Body	Aluminum alloy	13	Adjusting seat	POM	
4	Spool	Aluminum alloy	14	Gas resistance	Aluminum alloy	
5	O-ring	NBR	15	Diaphragm up core	Aluminum alloy	
6	Diaphragm	NBR	16	Diaphragm down core	Aluminum alloy	
7	Spring	SWC	17	Pressure plug	Aluminum alloy	
8	Fixed ring	PA66+Glass fibre	18	Bottom cover	POM	
9	Adjusting spindle	08A	19	O-ring	NBR	
10	Regulator nut	Steel	20	Spring	Stainless steel	

#### **Dimensions**



Model\Item	Α	AB	AC	В	ВА	ВС	С	D	K	KA	КВ	KC	Р
GVR20006	52.5	55	31	83	30	53	89	M33X1.5	5.4	34	15.4	43	1/8"
GVR20008	52.5	55	31	83	30	53	89	M33X1.5	5.4	34	15.4	43	1/4"
GVR30008	62.5	53	38	99.5	41	58.5	112	M40X1.5	6.5	40	8	46	1/4"
GVR30010	62.5	53	38	99.5	41	58.5	112	M40X1.5	6.5	40	8	46	3/8"

Pressure gauge (Optional)

